

















## List of Varieties (General-purpose Type)

Series	General-purpose Type							
	SPPB	SPVE	SPPW8	SPVM	SPVR	SPVF	SSCU	
Photo								
Operation type								
Operating temperature range	-40°C to +85°C	-10°C to +60°C		-40°C to +85°C		-10°C to +60°C	-40°C to +85°C	
Automotive use	●	—	—	●	●	—	●	
Rating (max.) (Resistive load)	0.1A 30V DC			1mA 5V DC			0.1A 12V DC	
Rating (min.) (Resistive load)	50μA 3V DC		100μA 3V DC	50μA 3V DC	100μA 3V DC	50μA 3V DC		
Electrical performance	Initial contact resistance	1Ω max.	500mΩ max.	1Ω max.	2Ω max.	3Ω max.	500mΩ max.	
	Insulation resistance	100MΩ min. 100V DC						100MΩ min. 250V DC
	Voltage proof	100V AC for 1 minute						250V AC for 1 minute
Mechanical performance	Terminal strength	3N for 1 minute	0.5N for 1 minute	3N for 1 minute	1N for 1 minute	0.5N for 1 minute	3N for 30s	
	Actuator strength	10N	5N	10N	5N	2N	1N	
Durability	Operating life without Load	50,000cycles 2Ω max.	50,000cycles 1Ω max.	100,000cycles 2Ω max.	50,000cycles 5Ω max.		100,000cycles 1Ω max.	
	Operating life with Load	(0.1A 30V DC) 50,000cycles 2Ω max.	(0.1A 30V DC) 50,000cycles 1Ω max.	(0.1A 30V DC) 100,000cycles 2Ω max.	(1mA 5V DC) 50,000cycles 5Ω max.		(1mA 5V DC) 100,000cycles 1Ω max.	
Environmental performance	Cold	-40±2°C for 500h	-20±2°C for 96h		-40±2°C for 500h		-40±2°C for 96h	
	Dry heat	85±2°C for 500h	85±2°C for 96h		85±2°C for 500h		85±2°C for 96h	
	Damp heat	60±2°C, 90 to 95%RH for 500h	40±2°C, 90 to 95%RH for 96h		60±2°C, 90 to 95%RH for 500h		40±2°C, 90 to 95%RH for 96h	
Dimensions (mm)	W	6.3	3.4	5	2.8	3.6	9	
	D	3		4	3.5	4.2	3.5	
	H	4.9	2.3		1.5	1.2	4.5	
Soldering	Manual soldering	300±5°C, 5s max.	350±5°C, 3s max.				300±10°C, 3 <sup>+1</sup> <sub>-0</sub> s	350±5°C, 3s max.
	Dip soldering	255±5°C, 5±1s	—	255±5°C, 5±1s	—		245±5°C, 5±1s	—
	Reflow soldering	Please see P.102						—
Number of poles	1					1.2	1	
Operation force	0.35N max.	0.3N max.		0.4N max.	0.35N max.	0.3N max.	0.5N max.	
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Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

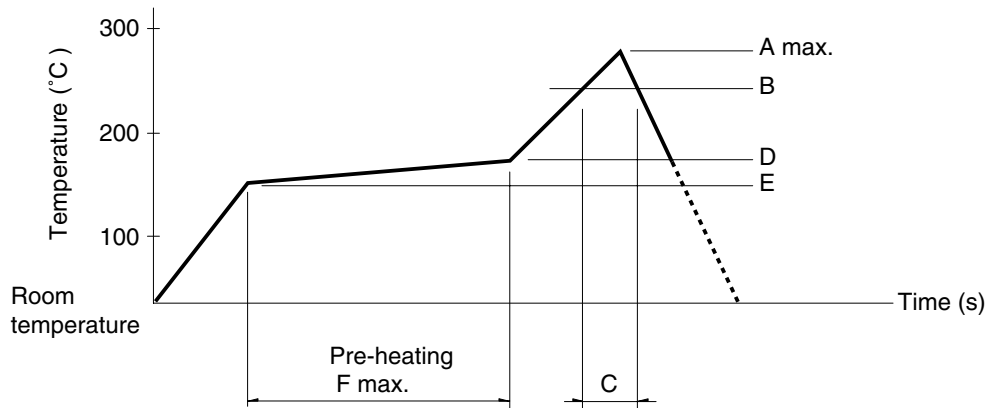
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# Soldering Conditions

## Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2 φ CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
3. Temperature profile



**Detector**

Push

Slide

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Dual-in-line  
Package Type

TACT Switch™

Custom-  
Products

Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SPPB	250	230	40	180	150	120
SPPW8		200	20			
SPVE	260	230	40			
SPVG						
SPVL						
SPVM						
SPVN						
SPVP						
SPVR						
SPVS						
SPVT						
SSCM						
SPPY5	240		20	150	Room temperature	180

**Notes**

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.